



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D4271-011
Job Sheet 175406



Part No: D4271-011

Job Qty: 4 ea

Part Name: Beam Assembly, Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 5/2/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP rev:A 10.11.18 new issue DD ver:EC IPP RevA 11.01.26 RevB dwg EC verified by:DD IPP RevC 11.07.20 per PD1 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	5/1/18	5/1/18	0.00	0.00	Start Up Small Fab-3		DAS 6 JUN 08 2018
100	Small Fab	4 pcs	5/2/18	5/2/18	0.00	1.39	Small Fab-6		8-80 JUN 13 2018
110	QC	4 pcs	5/2/18	5/2/18	0.00	0.00	QC5		9-80 JUN 13 2018
120	Packaging	4 pcs	5/2/18	5/2/18	0.00	0.00	Packaging3-2	5/4/20	9-80 JUN 13 2018
130	QC21-SA	4 Ea	5/2/18	5/2/18	0.00	0.00	QC21		DAS 21 18-06-18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	24 Ea (6 ea)	90-Start up Operation	5068653
D4271-025	End Fitting Assembly Fwd Beam	4 Ea (1 ea)	90-Start up Operation	5068699
D4275-1	Fwd Beam	4 Ea (1 ea)	90-Start up Operation	5073002
MS21043-3	Nut	24 Ea (6 ea)	90-Start up Operation	2039415
NAS1149C0332R	Washer	48 Ea (12 ea)	90-Start up Operation	5068657

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	24	127	0
	D4271-025	4	0	0
	D4275-1	4	4	0
	MS21043-3	24	1,002	0
	NAS1149C0332R	48	7,070	0

Part Specifications

Specifications could not be found.

Plex 4/4/18 10:14 AM Dart.Gagnon.Michelle



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Container No: S079142



Part: D4271-011

Job No: 175406

Serial No/Batch: S079142

Revision:

Inspector:

Exp Date: 06/08/2018

Instructions:

Date: 06/08/18